INSTALLATION & OPERATING INSTRUCTIONS

SWIMMING POOL & SPA HEATER D-2



D-2 POWER VENT

206A, 207A, 266A, 267A, 268 336A, 337A, 406A, 407A, 408 (ELECTRONIC IGNITION MODELS ONLY)





WARNING: If these instructions are not followed exactly, a fire or explosion may result causing property damage, personal injury or death.

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

WHAT TO DO IF YOU SMELL GAS:

- Do not try to light any appliance.
- Do not touch any electrical switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
- If you cannot reach your gas supplier, call the fire department.

Installation and service must be performed by a qualified installer, service agency or the gas supplier.

This manual should be maintained in legible condition and kept adjacent to the heater or in a safe place for future reference.

Catalog No. 6000.57.1G Effective: 06-15-17 Replaces: 04-30-14 P/N 241243 Rev. 6



Rev. 6 reflects the following:
Changes to: Drawing on page 22 and table on page 23.
Additions: None
Deletions: None

RECEIVING EQUIPMENT

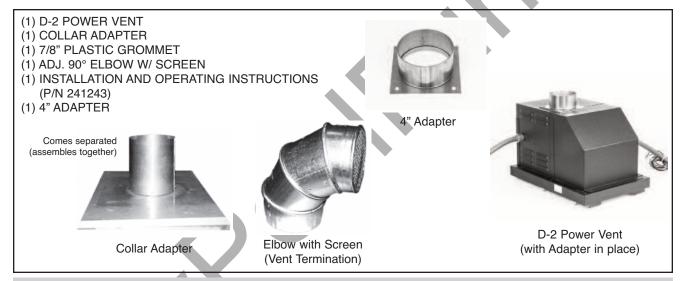
On receipt of your equipment, it is suggested that you visually check for external damage to the carton. If the carton is damaged, it is suggested that a note be made on the Bill of Lading when signing for equipment. Remove the complete assembly from the carton. If it is damaged, report the damage to the carrier immediately. Be sure that you receive the number of packages indicated on the Bill of Lading. Claims for shortages and damages must be filed with the carrier by consignee.

Purchased parts are subject to replacement only under the manufacturer's warranty. Debits for defective replacement parts will not be accepted and defective parts will be replaced in kind only per our standard warranties.

When ordering parts, you must specify the kit number. When ordering under warranty conditions, you must also specify the date of installation.

The manufacturer recommends that this manual be reviewed thoroughly before installing the D-2 Power Vent. If there are any questions which this manual does not answer, please contact you local Representative.

THIS MANUAL SHOULD BE MAINTAINED IN LEGIBLE CONDITION AND KEPT ADJACENT TO THE UNIT.



GENERAL SPECIFICATIONS

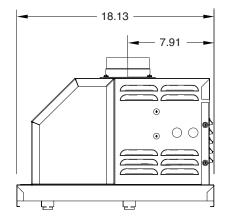
The D-2 Power Vent is tested and certified to the latest edition of the American National Standard ANSI Z21.56 standard for pool heaters.

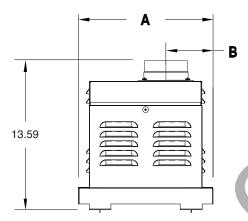
The D-2 Power Vent is a fan-assisted combustion system designed for application to heater models 206 thru 408. When installed as directed, the unit is capable of operating in applications such as through-the-wall venting and reduced horizontal and vertical vent pipe sizes in new and existing installations.

The D-2 Power Vent includes a blower with a 120/240 volt 60Hz 1.95/1.0A 3200 RPM motor and a plenum, complete with a draft proving switch and a motor relay.

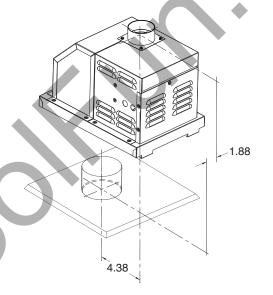
| HEATER | FACTORY- | D-2 POWER VENT | |
|-----------------------|----------|----------------|--|
| MODELS | WIRED | PART NO. | |
| 206/207 - 266/267/268 | 240 VAC | 009832 | |
| 336/337 - 406/407/408 | 240 VAC | 009833 | |
| 206/207 - 266/267/268 | 120 VAC | 010744 | |
| 336/337 - 406/407/408 | 120 VAC | 010745 | |

DIMENSIONS





| DIMENSIONAL DATA | | | | | |
|------------------------|-------|------|--|--|--|
| Model | Α | В | | | |
| 206/207 266/267/268 | 12.31 | 4.31 | | | |
| 336/337 406/407/408 | 18.31 | 7.31 | | | |



INSTALLATION REQUIREMENTS

Failure to install, maintain and/or operate the Power Vent in accordance with manufacturer's instructions may result in conditions which can produce bodily injury and property damage.

The equipment must be installed by a qualified installer in accordance with all local codes, or, in the absence of local codes, with the latest edition of the National Fuel Gas Code, ANSI Z223.1/NFPA 54 and the National Electrical Code, ANSI/NFPA 70. In Canada, installations must conform to CAN/CSA B149.1 and to the latest Canadian Electrical Code Part 1.

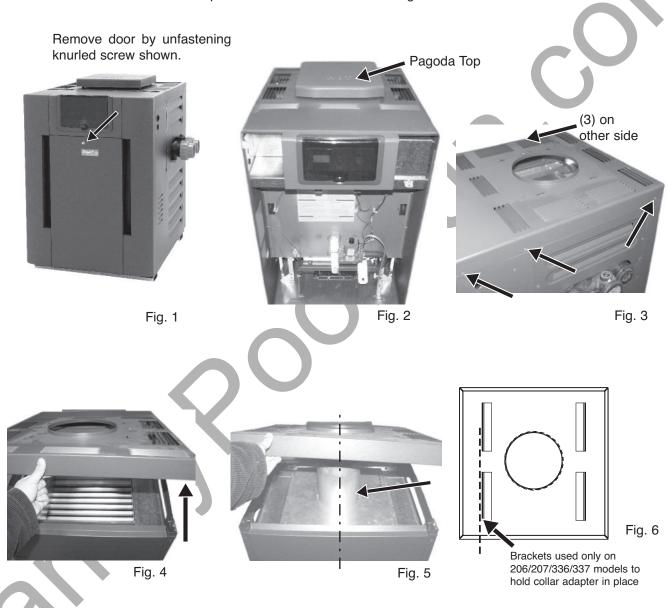
Disconnect power supply when making wiring connections or when working around the fan blade and motor. Failure to do so may result in severe personal injury and equipment damage.

Make certain the power source is adequate for the fan motor requirements. Do not add the Power Vent to a circuit where the total load is unknown.

INSTALLATION

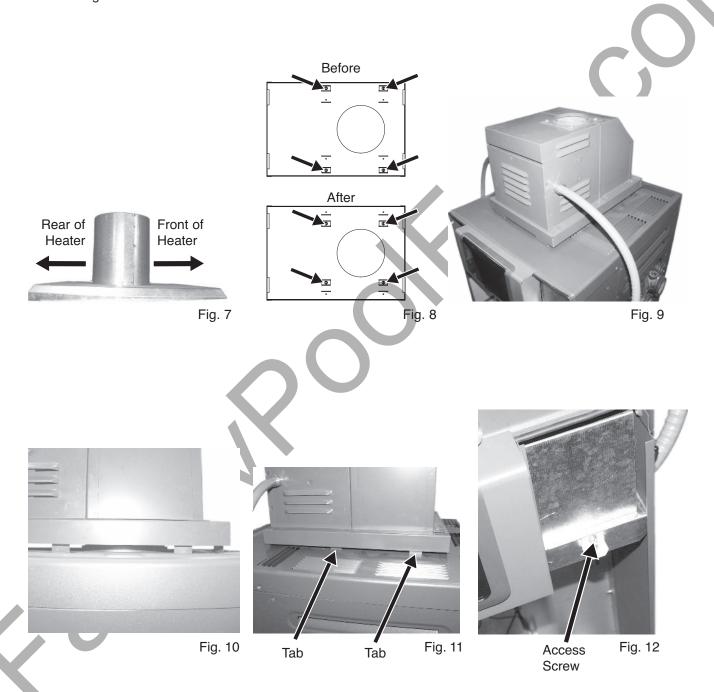
- 1. Start off by disconnecting main power to the heater.
- 2. Remove the front door from the heater. See Fig. 1.
- 3. If this is a retro-fit application, remove existing "Pagoda Top" and discard. See Fig. 2. If equipped with a drafthood, refer to drafthood installation manual for removal process.
- 4. Remove the (6) Phillips screws that hold the jacket top to the heater. See Fig. 3.
- 5. Lift the rear end of the jacket top while inserting the collar adapter. See Fig. 4 & 5.

 Note: Brackets are positioned underneath the collar adapter to capture the smaller model, See Fig. 6. Also note the orientation of the adapter on the heater as shown in Fig. 7.



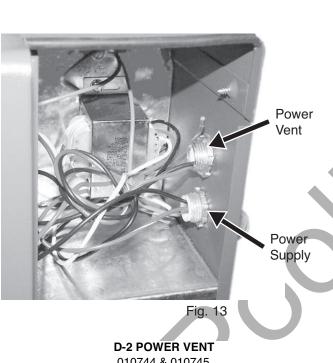
INSTALLATION (Continued)

- 6. Lower the jacket top back onto the heater and reinstall the (6) Phillips screws. See Fig. 3.
- 7. If installing on a model 266, 267, 268, 406, 407 or 408 heater, skip step 8.
- 8. Turn the Power Vent upside down. Using a 5/16" nut driver, relocate the mounting brackets as shown in Fig. 8.
- 9. Place the Power Vent on top of the heater. See Fig. 9.
- 10. Move the Power Vent, so that the collar adapter slips into the Power Vent. See Fig. 10.
- 11. Push in all four bracket tabs, so the Power Vent locks into position. See Fig. 11.
- 12. Using a 5/16" nut driver, remove the transformer cover located on the right side of the heater. See Fig. 12.



INSTALLATION (Continued)

- 13. Install the right side outdoor conduit through the top 7/8" hole located on the right side of the heater. See. Fig. 13. Note: You must first remove the 7/8" plug on the heater to install the hard conduit.
- 14. Wire the heater power lines along with the D-2 Power Vent power lines to the supply power per Fig. 15 for 010744 or 010745, and per Fig. 16 for 009832 or 009833. If the D-2 does not match the power supplied re-wire the blower for the correct voltage.
- 15. Reinstall the transformer cover. See Fig. 12.
- 16. Install the left side outdoor conduit through the top 7/8" hole located on the left side of the heater. See Fig. 14. Note: You must first remove the 7/8" plug on the heater to install the conduit.



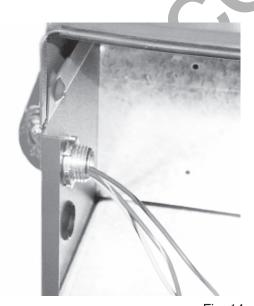
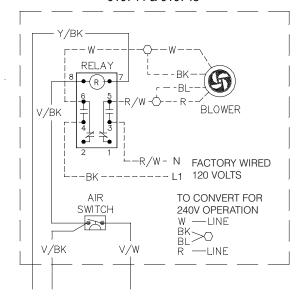


Fig. 14

010744 & 010745



D-2 POWER VENT 009832 & 009833

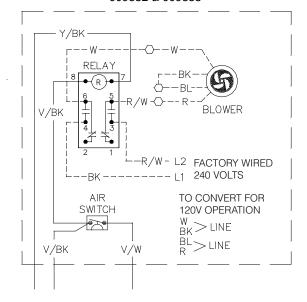
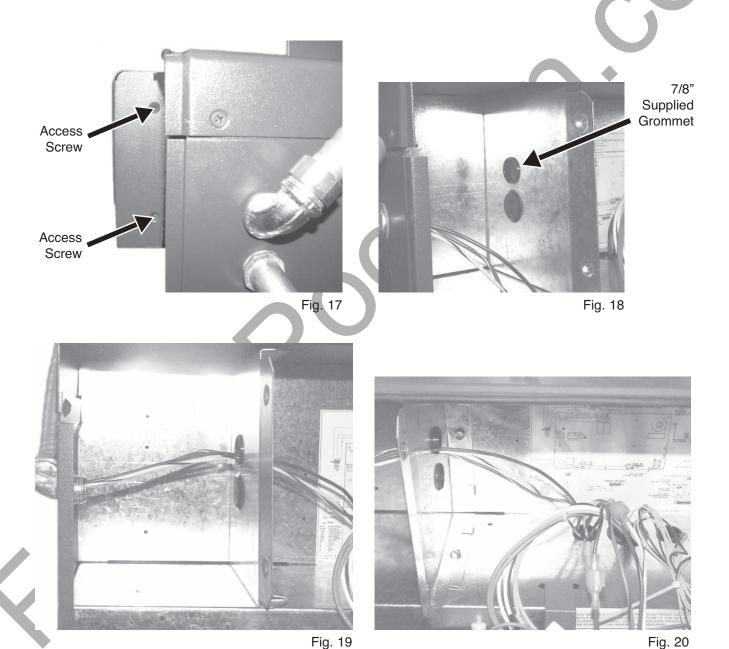


Fig. 15 Fig. 16

INSTALLATION (Continued)

- 17. Remove the (4) Phillips screws that hold the control panel to the heater and lower the control panel. See Fig. 17.
- 18. Remove and replace the 7/8" plug with the provided 7/8" grommet (located on the left side of the control panel). See Fig. 18.
- 19. Route the 24 VAC harness through the 7/8" grommet, See Fig. 19.
- 20. Continue to route the harness down through any available grommet hole. See Fig. 20.
- 21. Wire the harness along with the installed gas valve harness per the wiring diagram.
- 22. Reinstall the (4) Phillips screws that hold the control panel to the heater. See Fig. 17.
- 23. Place the front door back onto the heater. Refer to Fig. 1.



NOTE: For Professional heaters, models 268 and 408, it may be necessary to reroute the flexible conduit to either side of the power vent.

VENTING

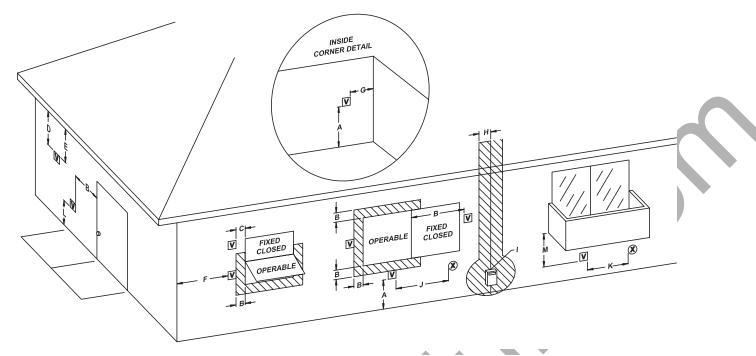
The D-2 Power Vent operates with a positive vent static pressure and with a vent gas temperature that prevents excessive condensate production in the vent, and as such, is a CATEGORY III appliance.

The total length of run shall not exceed an equivalent length of 100 ft including the termination cap. For all cases, each 90° elbow reduces the maximum vent run by 10 ft and each 45° elbow reduces the run by 5 ft. The vent must be installed properly to prevent the flue gas leakage within the heater. The vent pipe must be suitable for use with Category III Appliances which have flue gas temperatures of less than 400°F. Care must be taken during the assembly to ensure that all joints are properly sealed.

For appliances installed in extremely cold climates, it is recommended that:

- a) The vent be installed with a slight upward slope of not more than 1/4" per foot of horizontal run to the vent terminal. In this case, an approved condensation trap must be installed per applicable codes.
- b) The vent be insulated through the length of the horizontal run.

The exit terminal of the D-2 Power Vent shall not be less than 7 ft above grade where located adjacent to public walkways. It must also be at least 3 ft above any forced air inlet located within a 10 ft radius.



Minimum Clearances from Vent/Air Inlet Terminations—Indoor and Outdoor Installations

| | | U.S. Installations ¹ | Canadian Installations ² | |
|-----|--|---|---|--|
| Α | Clearance above grade, veranda, porch, deck, or balcony | 1 ft (30 cm) | 1 ft (30 cm) | |
| В | Clearance to window or door that may be opened | 4 ft (1.2m) below or to side of opening; 1 foot (30 cm) above opening | 3 ft (91 cm) | |
| С | Clearance to permanently closed window | * | * | |
| D | Vertical clearance to ventilated soffit located above the terminal within a horizontal distance of 2 ft (61cm) from the centerline of the terminal | 5 ft (1.5m) | * | |
| Е | Clearance to unventilated soffit | * | * | |
| F | Clearance to outside corner | * | * | |
| G | Clearance to inside corner | 6 ft (1.83m) | * | |
| Н | Clearance to each side of center line extended above meter/regulator assembly | * | 3 ft (91 cm) within a height 15 ft above the me- ter/regulator assembly | |
| - 1 | Clearance to service regulator vent outlet | * | 6 ft (1.83m) | |
| J | Clearance to non-mechanical air supply inlet to building or the combustion air inlet to any other appliance | 4 ft (1.2m) below or to side of opening; 1 ft (30 cm) above opening | 3 ft (91 cm) | |
| К | Clearance to mechanical air supply inlet | 3 ft (91 cm) above if within 10 ft (3m) horizontally | 6 ft (1.83m) | |
| L | Clearance above paved sidewalk or paved driveway located on public property | 7 ft (2.13m) | 7 ft (2.13m) t | |
| М | Clearance under veranda, porch, deck or balcony | * | 12 in. (30 cm) TT | |

In accordance with the current ANSI Z223.1/NFPA 54 National Fuel Gas Code

Vent/Air Inlet Termination Clearances

In accordance with the current CAN/CSA-B149 Installation Codes

t Vent terminal shall not terminate directly above sidewalk or paved driveway located between 2 single family dwellings that serves both dwellings

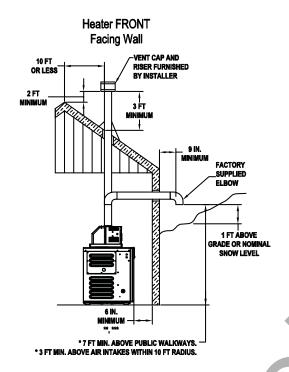
TT Permitted only if veranda, porch, deck, or balcony is fully open on a minimum of two sides beneath the floor and top of terminal and underside of veranda, porch, deck or balcony is greater than 1 ft (30cm)

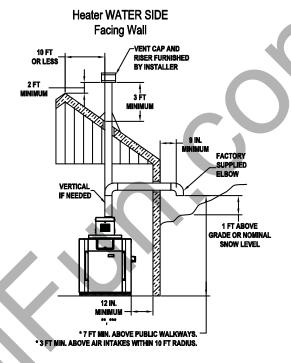
underside of veranda, porch, deck or balcony is greater than 1 ft (30cm)

* Clearances in accordance with local installation codes and the requirements of the gas supplier

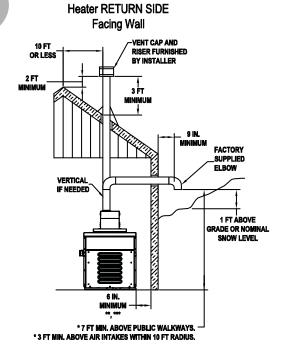
CLEARANCES - INDOOR INSTALLATION

Vertical & Horizontal Venting





Heater REAR **Facing Wall** -VENT CAP AND RISER FURNISHED BY INSTALLER 10 FT OR LESS 2 FT 3 FT **FACTORY** SUPPLIED ELBOW 1 FT ABOVE GRADE OR NOMINAL SNOW LEVEL * 7 FT MIN. ABOVE PUBLIC WALKWAYS. * 3 FT MIN. ABOVE AIR INTAKES WITHIN 10 FT RADIUS.

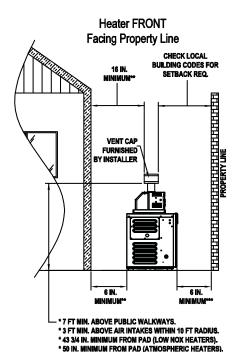


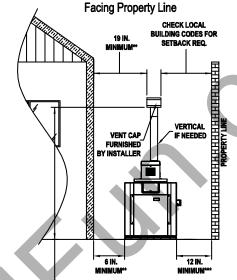
*USE VERTICAL VENT PIPE TO MEET MINIMUM HEIGHT REQUIREMENTS. ** MUST BE 4 FT AWAY FROM ANY WINDOW, DOOR, OR GRAVITY AIR INLET.

- *** RECOMMENDED SERVICE CLEARANCE IS 24 IN. FROM THE FRONT OF THE HEATER TO A WALL; 18 IN. FROM THE WATER SIDE TO A WALL.

CLEARANCES - OUTDOOR INSTALLATION

Vertical Venting

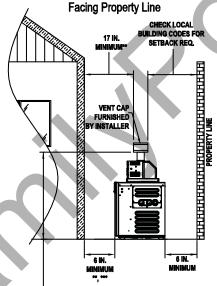




Heater WATER SIDE

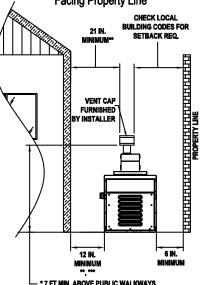
- * 7 FT MIN. ABOVE PUBLIC WALKWAYS. * 3 FT MIN. ABOVE AIR INTAKES WITHIN 10 FT RADIUS.
- * 43 3/4 IN. MINIMUM FROM PAD (LOW NOX HEATERS). * 50 IN. MINIMUM FROM PAD (ATMOSPHERIC HEATERS).

Heater REAR



- * 7 FT MIN. ABOVE PUBLIC WALKWAYS.
- *3 FT MIN. ABOVE AIR INTAKES WITHIN 10 FT RADIUS.
 *43 3/4 IN. MINIMUM FROM PAD (LOW NOX HEATERS).
 *50 IN. MINIMUM FROM PAD (ATMOSPHERIC HEATERS).

Heater RETURN SIDE **Facing Property Line**



- * 7 FT MIN. ABOVE PUBLIC WALKWAYS.
- *3 FT MIN. ABOVE AIR INTAKES WITHIN 10 FT RADIUS.

 *43 34 IN. MINIMUM FROM PAD (LOW NOX HEATERS).

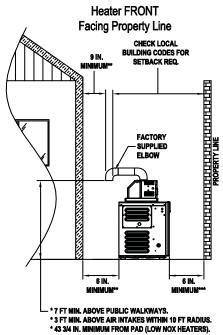
 *50 IN. MINIMUM FROM PAD (ATMOSPHERIC HEATERS).

*USE VERTICAL VENT PIPE TO MEET MINIMUM HEIGHT REQUIREMENTS.

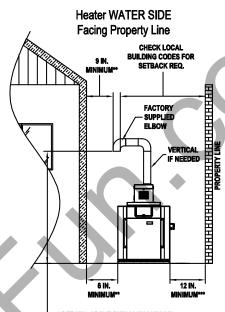
- ** MUST BE 4 FT AWAY FROM ANY WINDOW, DOOR, OR GRAVITY AIR INLET.
 *** RECOMMENDED SERVICE CLEARANCE IS 24 IN. FROM THE FRONT OF THE HEATER TO A WALL;
- 18 IN. FROM THE WATER SIDE TO A WALL.

CLEARANCES - OUTDOOR INSTALLATION

Horizontal Venting



- * 50 IN. MINIMUM FROM PAD (ATMOSPHERIC HEATERS).



Heater RETURN SIDE

Facing Property Line

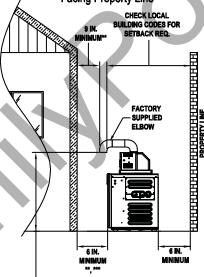
9 IN.

- * 7 FT MIN. ABOVE PUBLIC WALKWAYS.
 * 3 FT MIN. ABOVE AIR INTAKES WITHIN 10 FT RADIUS.
 * 43 3/4 IN. MINIMUM FROM PAD (LOW NOX HEATERS).
 * 50 IN. MINIMUM FROM PAD (ATMOSPHERIC HEATERS).

CHECK LOCAL

BUILDING CODES FOR SETBACK REQ.

Heater REAR Facing Property Line



- 7 FT MIN. ABOVE PUBLIC WALKWAYS.
- *3 FT MIN. ABOVE AIR INTAKES WITHIN 10 FT RADIUS.

 *43 3/4 IN. MINIMUM FROM PAD (LOW NOX HEATERS).

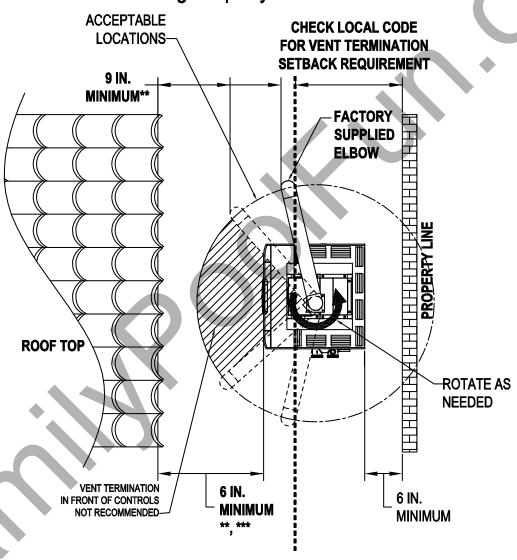
 *50 IN. MINIMUM FROM PAD (ATMOSPHERIC HEATERS).
- FACTORY SUPPLIED ELBOW 12 IN. 6 IN. MINIMUM
 - MINIMUM
 - 7 FT MIN. ABOVE PUBLIC WALKWAYS.
 3 FT MIN. ABOVE AIR INTAKES WITHIN 10 FT RADIUS.
 43 3/4 IN. MINIMUM FROM PAD (LOW NOX HEATERS).
 50 IN. MINIMUM FROM PAD (ATMOSPHERIC HEATERS).
- *USE VERTICAL VENT PIPE TO MEET MINIMUM HEIGHT REQUIREMENTS.
- MUST BE 4 FT AWAY FROM ANY WINDOW, DOOR, OR GRAVITY AIR INLET.
- *** RECOMMENDED SERVICE CLEARANCE IS 24 IN. FROM THE FRONT OF THE HEATER TO A WALL;
- 18 IN. FROM THE WATER SIDE TO A WALL.

CLEARANCES - OUTDOOR INSTALLATION

Horizontal Venting

TOP VIEW

Heater REAR Facing Property Line



*USE VERTICAL VENT PIPE TO MEET MINIMUM HEIGHT REQUIREMENTS.

NOTE: FOR EXHAUST TERMINATION, MINIMUM CLEARANCES FROM COMBUSTIBLES SHOULD BE MAINTAINED SUCH AS FROM VEGETATION.

^{**} MUST BE 4 FT AWAY FROM ANY WINDOW, DOOR, OR GRAVITY AIR INLET.

^{***} RECOMMENDED SERVICE CLEARANCE IS 24 IN. FROM THE FRONT OF THE HEATER TO A WALL; 18 IN. FROM THE WATER SIDE TO A WALL.

SEQUENCE OF OPERATION

On call for heat, the PC board will go through its safety chain (water pressure switch, high limit 1 & 2, roll-out, etc.). When the safety chain is closed, the IID pilot will begin to spark and the pilot gas valve will open. A flame will be lit at the pilot assembly. When an acceptable signal is sent back to the PC board, proving the rectification, the D-2 Power Vent blower will start. When the blower comes up to speed, a draft proving switch will close to allow the main gas valve on the heater to open. Note: On Low NOx units, the main gas valve & combustion blower will turn on simultaneously. A heater with a D-2 Power Vent will continue to operate until call for heat is satisfied.

DRAFT-PROVING SWITCH

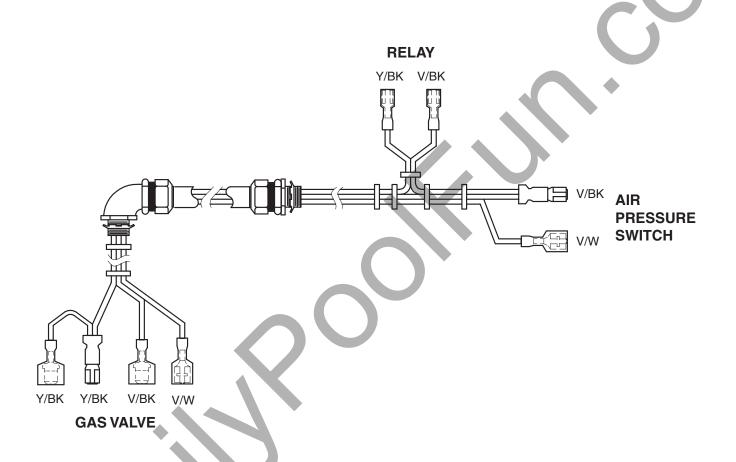
The draft-proving switch ensures that the blower is operating. Once the D-2 Power Vent is wired to the heater, the switch does not allow the PC board to open the main gas valve, unless it is closed.



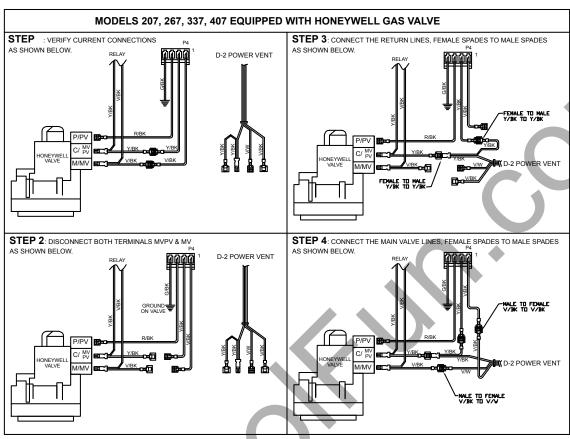
WIRING

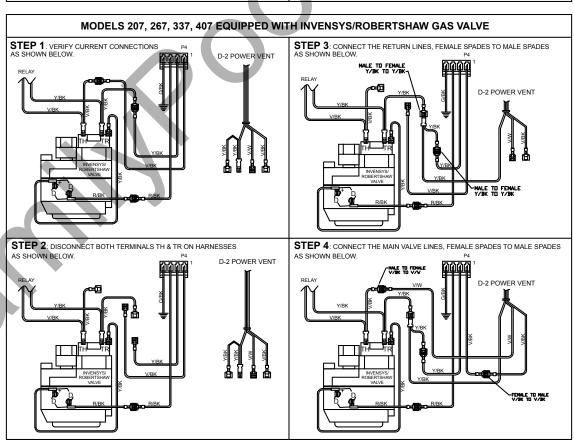
The D-2 Power Vent includes a wire harness which provides quick connections with the respective controls in the appliance control box. The harness is of sufficient length to fit the unit for which it is sized.

Reference the connection diagrams on pages 17 & 18 or the wiring diagrams on pages 19 through 21 for actual connections.

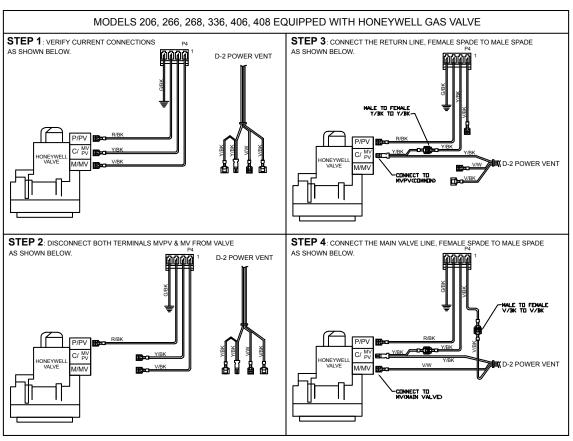


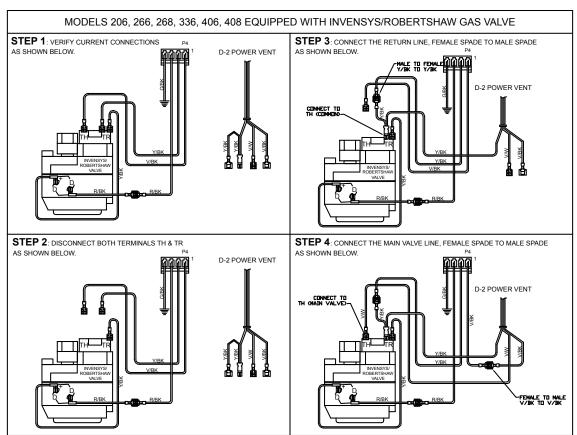
WIRING (Continued)



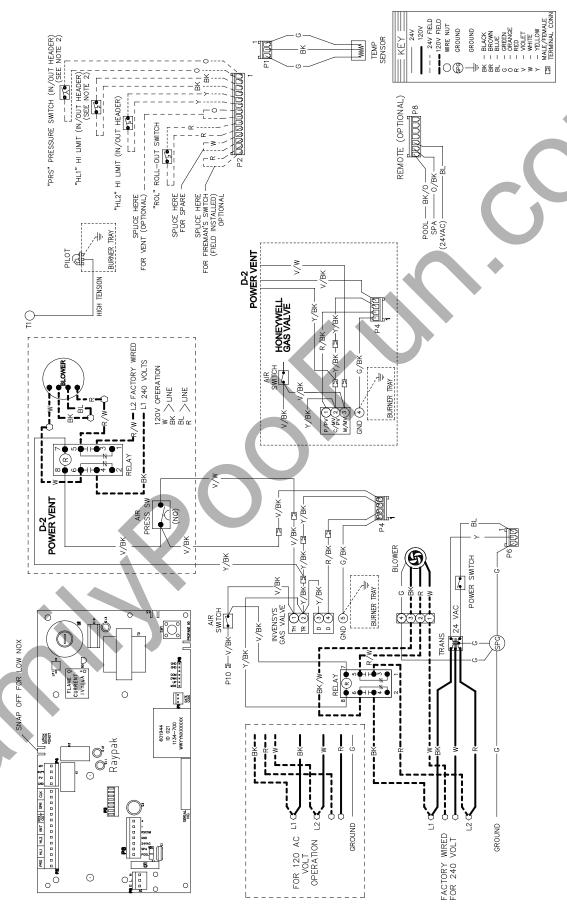


WIRING (Continued)

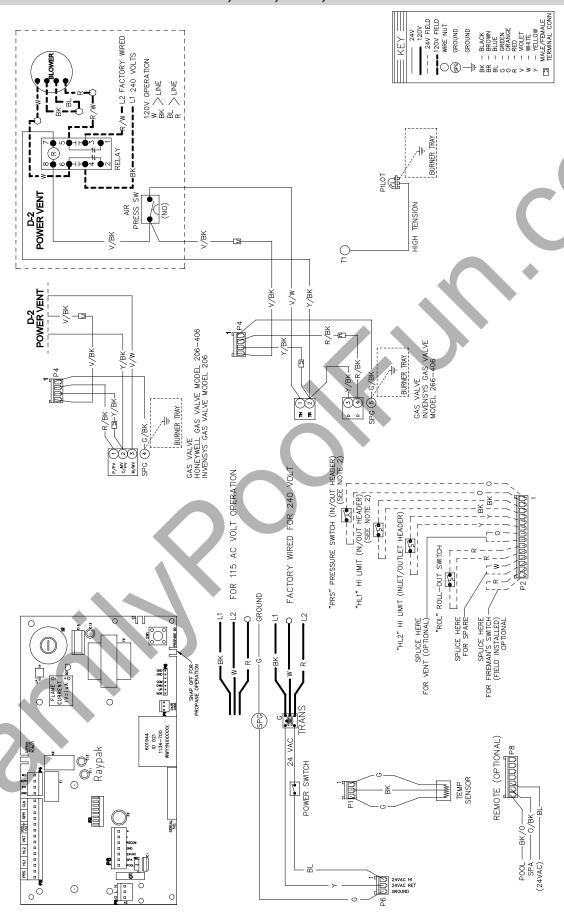




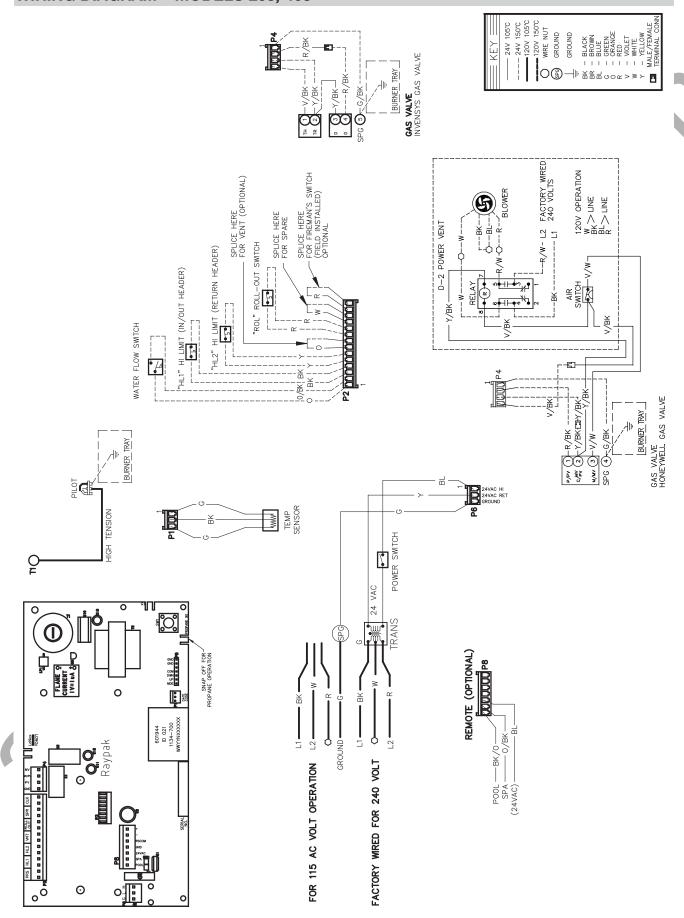
WIRING DIAGRAM - MODELS 207A, 267A, 337A, 407A



WIRING DIAGRAM - MODELS 206A, 266A, 336A, 406A



WIRING DIAGRAM - MODELS 268, 408



REPLACEMENT PARTS

NOTE: To supply you with the correct part, it is important that you supply the heater model number, serial number and type of gas when applicable.

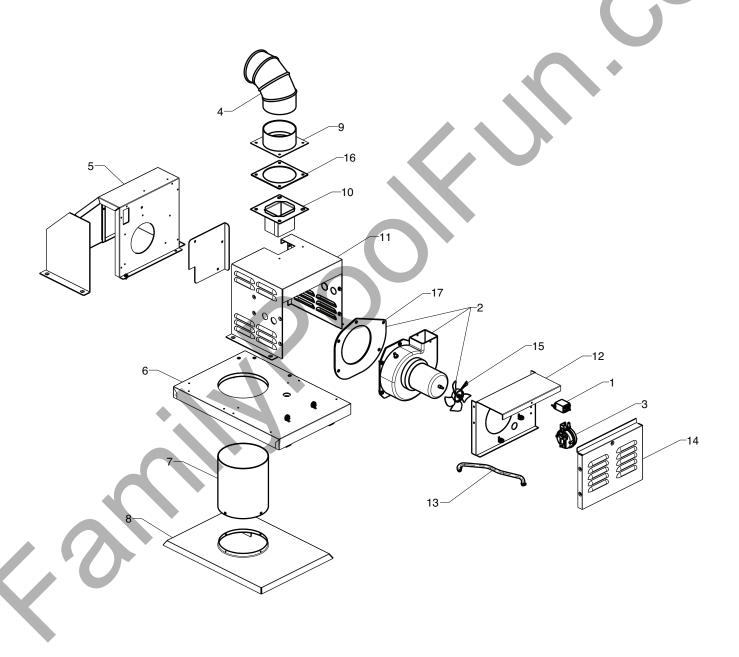
Any part returned for replacement under standard company warranties must be properly tagged with a return parts tag, completely filled in with the heater serial number, model number, etc., and shipped to the Company freight prepaid.

If determined defective by the Company and within warranty, a like part or equal substitution will be returned, freight collect. Credit will not be issued.

MANUFACTURER:

2151 EASTMAN AVENUE OXNARD, CA 93030

ILLUSTRATED PARTS LIST



| Call Out | Description | 206/207 | 266/267/268 | 336/366 | 406/407/408 |
|----------|--------------------------|---------|-------------|---------|-------------|
| 1 | DPDT Relay | 008784F | 008784F | 008784F | 008784F |
| 2 | Blower | 008156F | 008156F | 008156F | 008156F |
| 15 | Blower Cooling Fan | 011549F | 011549F | 011549F | 011549F |
| 17 | Gasket | 016000F | 016000F | 016000F | 016000F |
| 3 | N.O. Air Pressure Switch | 008062F | 008062F | 008135F | 008135F |
| 4 | 4"-90° Elbow w/Screen | 010827F | 010827F | 010827F | 010827F |
| 5 | Combustion Flue Box | | | | |
| | Green | 008682F | 008682F | 008683F | 008683F |
| | Cool Dark Gray | 013854F | 013854F | 013855F | 013855F |
| 6 | Base Assembly | 010821F | 010821F | 010822F | 010822F |
| 7 | Flue Collar | 008686F | 008686F | 008686F | 008686F |
| 8 | Flue Adapter | 010823F | 010823F | 010824F | 010824F |
| 9 | 4" Flange | 008689F | 008689F | 008689F | 008689F |
| 16 | Seal Gasket | 015040F | 015040F | 015040F | 015040F |
| 10 | Blower Adapter | | | | |
| | Green | 008690F | 008690F | 008690F | 008690F |
| | Cool Dark Gray | 013858F | 013858F | 013858F | 013858F |
| 11 | Control Cover | | | | |
| | Green | 008691F | 008691F | 008691F | 008691F |
| | Cool Dark Gray | 013856F | 013856F | 013856F | 013856F |
| 12 | Control Swaybrace | 008692F | 008692F | 008692F | 008692F |
| 13 | Silicone Hose | 008693F | 008693F | 008693F | 008693F |
| 14 | Front Panel | | | | |
| | Green | 008694F | 008694F | 008694F | 008694F |
| | Cool Dark Gray | 013857F | 013857F | 013857F | 013857F |





Registered Quality Management System

www.raypak.com

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